

STATE	STATE PROJECT REFERENCE NO.	SHEET NO.
N.C.	33879.2.70	ITS-1
STATE PROJ. NO.	F.A. PROJ. NO.	DESCRIPTION

STATE OF NORTH CAROLINA
DIVISION OF HIGHWAYS

MONTGOMERY COUNTY

**PLANS FOR PROPOSED
I-73/I-74 VIRTUAL WEIGH STATION**

THIS PROJECT CONSISTS OF FURNISHING AND INSTALLING EQUIPMENT AND MATERIALS FOR THE INSTALLATION OF A NEW VIRTUAL WEIGH IN MOTION SYSTEM NEAR SEAGROVE, NORTH CAROLINA. RELATED MATERIALS CONSIST OF LOCAL CABINETS AND CONTROLLERS, WEIGH IN MOTION SENSORS, ALPR CAMERAS, SOFTWARE, INFRARED ILLUMINATORS, DATABASE INTERFACE, METAL POLES, METAL POLES WITH MAST ARMS, METAL POLE FOUNDATIONS, SNAPSHOT OVERVIEW CAMERA ASSEMBLIES AND GUARDRAIL.

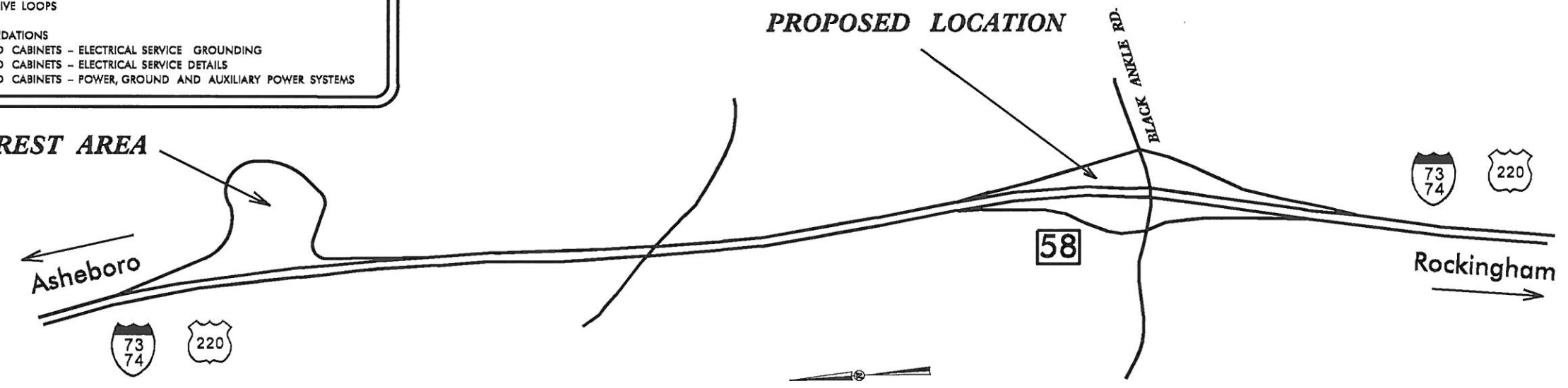
ROADWAY STANDARD DRAWINGS

THE FOLLOWING ROADWAY STANDARDS AS APPEAR IN "ROADWAY STANDARD DRAWINGS" ROADWAY DESIGN UNIT - N.C. DEPARTMENT OF TRANSPORTATION - RALEIGH, N.C., DATED JULY 2012 ARE APPLICABLE TO THIS PROJECT AND BY REFERENCE HEREBY ARE CONSIDERED A PART OF THESE PLANS:

STD. NO.	TITLE
862.01	GUARDRAIL PLACEMENT
862.02	GUARDRAIL INSTALLATION
1101.01	WORK ZONE WARNING SIGNS
1101.02	TEMPORARY LANE CLOSURES
1101.03	TEMPORARY ROAD CLOSURES
1101.04	TEMPORARY SHOULDER CLOSURES
1101.11	TRAFFIC CONTROL DESIGN TABLES
1110.02	PORTABLE WORK ZONE SIGNS
1115.01	FLASHING ARROW BOARDS
1130.01	DRUM
1135.01	CONES
1165.01	WORK VEHICLE LIGHTING SYSTEMS AND TMA DELINEATION
1180.01	SKINNY - DRUM
1261.01	GUARDRAIL AND BARRIER DELINEATORS - INSTALLATION SPACING
1261.02	GUARDRAIL AND BARRIER DELINEATORS - TYPES AND MOUNTING
1262.01	GUARDRAIL AND DELINEATION
1700.01	ELECTRICAL SERVICE OPTIONS
1715.01	UNDERGROUND CONDUIT
1716.01	JUNCTION BOXES
1725.01	INDUCTIVE DETECTIVE LOOPS
1740.01	METAL POLES
1742.01	METAL POLE FOUNDATIONS
1751.01	CONTROLLERS AND CABINETS - ELECTRICAL SERVICE GROUNDING
1751.02	CONTROLLERS AND CABINETS - ELECTRICAL SERVICE DETAILS
1752.01	CONTROLLERS AND CABINETS - POWER, GROUND AND AUXILIARY POWER SYSTEMS

WBS: 33879.2.70

EXISTING REST AREA



INDEX OF PLANS

<u>SHEET NUMBER</u>	<u>LOCATION / DESCRIPTION</u>
ITS-1	TITLE SHEET
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ITS-8	ELECTRICAL SERVICE AND GROUNDING DETAIL
M 1, 2, 4, 5, 7	METAL POLE STANDARDS
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1725.01 (2 OF 3)	INDUCTIVE DETECTION LOOPS
1725.01 (3 OF 3)	INDUCTIVE DETECTION LOOPS

2012 STANDARD SPECIFICATIONS

CVISN 2014

NCDOT CONTACTS:
TRANSPORTATION MOBILITY AND SAFETY

G.A. FULLER, P.E.
STATE ITS & SIGNALS ENGINEER



ENGLISH

ALL DIMENSIONS IN THESE PLANS ARE IN FEET UNLESS OTHERWISE NOTED

SEAL

2015

Gregory A. Fuller 2-24-15

LEGEND		
PROPOSED		EXISTING
	DIRECTIONAL DRILLED CONDUIT	N/A
	TRENCHED CONDUIT	N/A
	6" X 6" WOOD PEDESTAL	N/A
	WOOD POLE	
	CAMERA POLE	N/A
	ALPR CAMERA WITH MASTARM	N/A
	JUNCTION BOX	N/A
	STANDARD INDUCTIVE LOOP DETECTOR	N/A
	CAMERA ASSEMBLY	N/A
	EQUIPMENT CABINET	N/A
	PIEZOELECTRIC QUARTZ SENSOR	N/A
	DRILL THROUGH SHOULDER FOR CONDUIT	N/A
	GUARDRAIL	

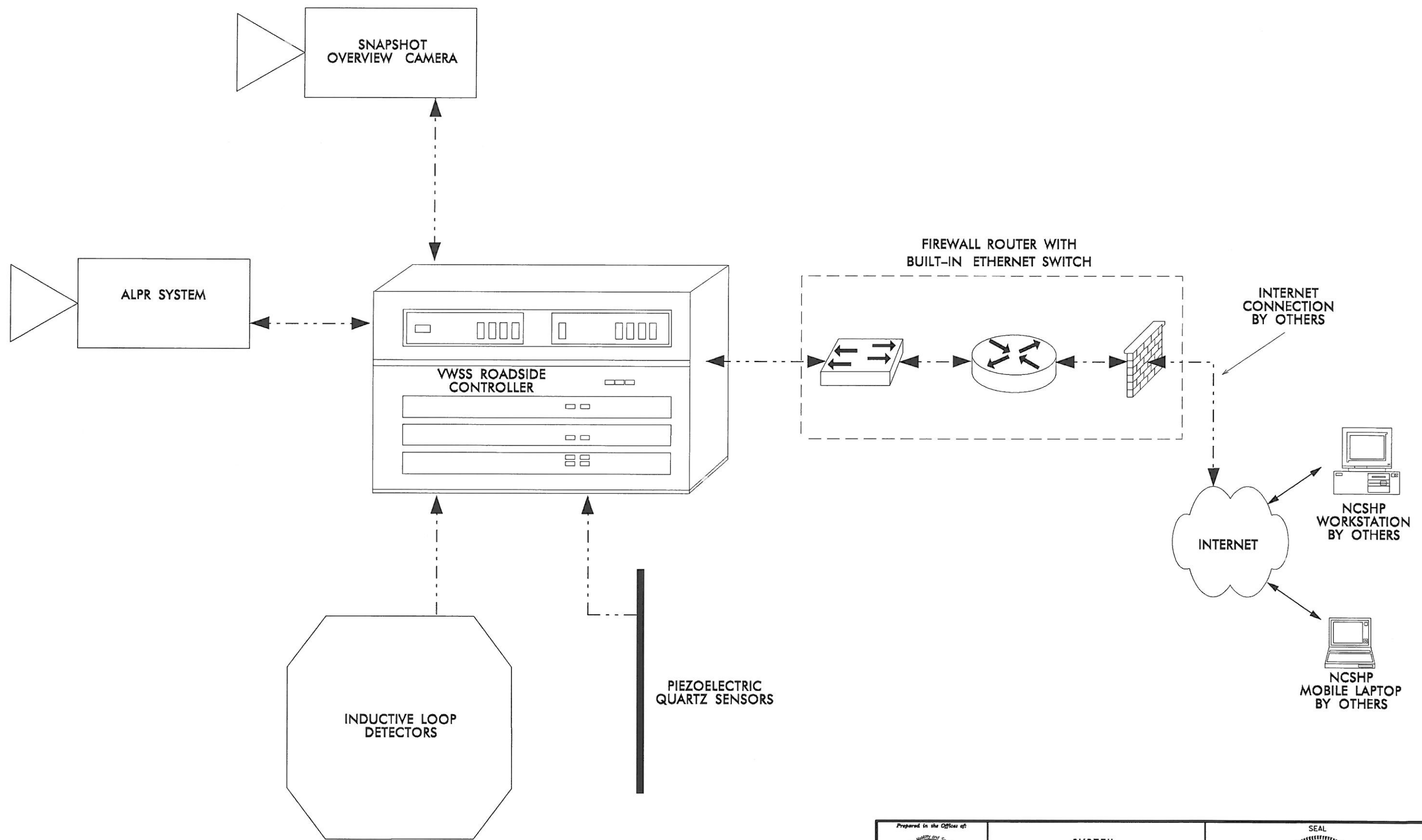
GENERAL NOTES



1. OBTAIN APPROVAL FROM THE ENGINEER PRIOR TO INSTALLATION FOR ITEMS TO BE INSTALLED AS PART OF THIS PROJECT.
2. BURIED UTILITIES AND STRUCTURES: PIPELINES, STORM SEWERS, POWER CABLES, UTILITY CABLES, AND OTHER PUBLICLY AND PRIVATELY OWNED UNDERGROUND OBSTRUCTIONS MAY EXIST ADJACENT TO AND WITHIN THE ROADWAY RIGHT-OF-WAY WITHIN THE CONSTRUCTION LIMITS OF THIS PROJECT. INVESTIGATE THE LOCATION OF SUCH BURIED UTILITIES AND STRUCTURES WITH PUBLIC AND PRIVATE UTILITIES.
3. IT IS THE CONTRACTOR'S RESPONSIBILITY TO COORDINATE WITH THE OWNER OF ALL AFFECTED UTILITIES FOR WORK THAT MAY IMPACT ANY UTILITY FACILITY.
4. ALL WORK SHOWN ON THESE PLANS IS TO BE PERFORMED BY THE CONTRACTOR UNLESS IT IS SPECIFICALLY NOTED THAT THE WORK WILL BE PERFORMED BY OTHERS.

ABBREVIATIONS

ALPR	AUTOMATED LICENSE PLATE RECOGNITION
HDPE	HIGH DENSITY POLYETHYLENE
L	LOOP DETECTOR
N.T.S.	NOT TO SCALE
WIM	WEIGH IN MOTION
PQS	PIEZOELECTRIC QUARTZ SENSOR
S	SENSOR
NCSHP	NORTH CAROLINA STATE HIGHWAY PATROL
VWSS	VIRTUAL WEIGH STATION SYSTEM

	LEGEND, GENERAL NOTES AND ABBREVIATIONS	
	DIVISION 08 MONTGOMERY CO. SEAGROVE	
PLAN DATE: FEBRUARY 2015 PREPARED BY: G. A. GREEN	REVIEWED BY: S. C. YOW REVIEWED BY: T. G. PARKER	SCALE: 0 N/A REVISIONS: _____ INIT.: _____ DATE: _____
Signature: <i>Gregory A. Fuller</i>		DATE: 2-24-15



 Prepared in the Office of THE NORTH CAROLINA DEPARTMENT OF TRANSPORTATION 759 N. Greenfield Pkwy., Greensboro, NC 27429	SYSTEM BLOCK DIAGRAM		SEAL  SEAL 023919 ENGINEER GREGORY A. FULLER
	DIVISION 08 MONTGOMERY CO. SEAGROVE		
PLAN DATE: FEBRUARY 2015 PREPARED BY: G. A. GREEN	REVIEWED BY: S. C. YOW REVIEWED BY: T. B. PARKER	REVISIONS INIT. DATE	SCALE: 0 N/A

- 1 INSTALL REA, PE - 22, SHIELDED, TWISTED PAIR COMMUNICATIONS CABLE
- 2 INSTALL REA, PE - 38, (FIGURE - B) SHIELDED, TWISTED PAIR COMMUNICATIONS CABLE
- 3 INSTALL THREE #3 COPPER SERVICE ENTRANCE CONDUCTORS
- 3A INSTALL THREE #14 CONDUCTOR POWER CABLE(S)
- 3B INSTALL AVI CABLE(S) *
- 3C INSTALL OVERHEIGHT DETECTOR CABLE(S) *
- 3D INSTALL PIEZOELECTRIC QUARTZ SENSOR CABLES *
- 3E INSTALL LOOP WIRE
- 3F INSTALL LEAD-IN CABLE
- 3G INSTALL CCTV VIDEO CABLES *
- 3H INSTALL THREE #4 COPPER FEEDER CONDUCTORS
- 4 INSTALL FOUR #8 COPPER FEEDER CONDUCTORS
- 5 INSTALL MMFO CABLE
- 6 INSTALL FIBER OPTIC DROP CABLE
- 7 INSTALL TRACER WIRE
- 8 TRENCH
- 8A SAW CUT PAVEMENT
- 9 INSTALL NEW CONDUIT
- 10 INSTALL RIGID, GALVANIZED STEEL CONDUIT
- 11 INSTALL RIGID, GALVANIZED STEEL RISER WITH WEATHERHEAD
- 12 INSTALL RIGID, GALVANIZED STEEL RISER WITH FIBER OPTIC CABLE SEAL
- 13 INSTALL OUTER-DUCT POLYETHYLENE CONDUIT
- 14 INSTALL POLYETHYLENE CONDUIT
- 15 DIRECTIONAL DRILL CONDUIT
- 16 BORE AND JACK CONDUIT
- 17 INSTALL CABLE(S) IN EXISTING CONDUIT
- 18 INSTALL CABLE(S) IN NEW CONDUIT
- 19 INSTALL CABLE(S) IN EXISTING RISER
- 20 INSTALL CABLE(S) IN NEW RISER
- 21 INSTALL CABLE(S) IN EXISTING CONDUIT STUBOUTS
- 21A INSTALL CABLE(S) IN NEW CONDUIT STUBOUTS
- 22 INSTALL NEW CONDUIT INTO EXISTING CABINET BASE (USE EXISTING CONDUIT STUB-OUTS WHEN AVAILABLE)
- 23 INSTALL NEW RISER INTO EXISTING CABINET BASE (USE EXISTING CONDUIT STUB-OUTS WHEN AVAILABLE)
- 24 INSTALL NEW CONDUIT INTO EXISTING POLE MOUNTED CABINET

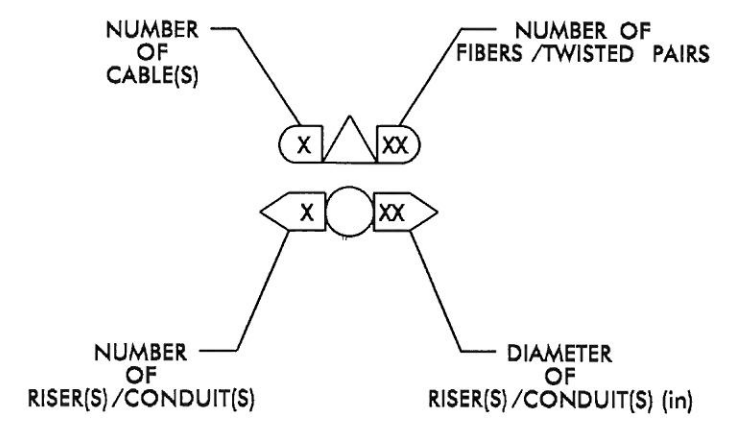
- 25 INSTALL NEW RISER INTO EXISTING POLE MOUNTED CABINET
- 26 TERMINATE COMMUNICATIONS CABLE ON EXISTING TELEMETRY INTERFACE PANEL IN TRAFFIC SIGNAL CONTROLLER CABINET
- 27 INSTALL NEW TELEMETRY INTERFACE PANEL IN TRAFFIC SIGNAL CONTROLLER CABINET
- 28 INSTALL INTERCONNECT CENTER, PATCH PANEL, JUMPERS, AND FUSION SPLICE CABLE IN CABINET
- 29 INSTALL UNDERGROUND SPLICE ENCLOSURE
- 30 INSTALL AERIAL SPLICE ENCLOSURE
- 31 INSTALL POLE MOUNTED CABINET
- 32 INSTALL BASE MOUNTED CABINET WITH EXTENDER
- 33 REMOVE EXISTING SPLICE CABINET
- 34 INSTALL CABINET FOUNDATION
- 35 REMOVE EXISTING CABINET FOUNDATION
- 36 INSTALL CCTV CAMERA ASSEMBLY
- 37 INSTALL CCTV CAMERA WOOD POLE
- 38 INSTALL CCTV CAMERA METAL POLE AND FOUNDATION
- 39 INSTALL JUNCTION BOX
- 40 INSTALL OVERSIZED JUNCTION BOX
- 41 REMOVE EXISTING JUNCTION BOX
- 42 INSTALL 40' WOOD POLE
- 43 INSTALL 6" X 6" WOOD PEDESTAL
- 44 INSTALL AERIAL GUY ASSEMBLY
- 45 INSTALL STANDARD GUY ASSEMBLY
- 46 INSTALL SIDEWALK GUY ASSEMBLY
- 47 INSTALL MESSENGER CABLE
- 48 REMOVE EXISTING COMMUNICATIONS CABLE AND MESSENGER CABLE
- 49 REMOVE EXISTING COMMUNICATIONS CABLE
- 50 INSTALL TELEPHONE SERVICE
- 51 INSTALL CABLE STORAGE RACKS (SNOW SHOES) AND STORE 100 FEET OF CABLE
- 52 INSTALL DELINEATOR MARKER
- 53 STORE 50 FEET OF COMMUNICATIONS CABLE
- 54 INSTALL ISOLATION TRANSFORMER
- 55 INSTALL INDUSTRIAL ETHERNET SWITCH
- 56 INSTALL VIDEO ENCODER
- 56A INSTALL VIDEO DECODER
- 57 MODIFY EXISTING ELECTRICAL SERVICE
- 58 INSTALL NEW ELECTRICAL SERVICE



- 58A INSTALL EQUIPMENT CABINET DISCONNECT
- 59 INSTALL PIEZOELECTRIC QUARTZ SENSORS
- 60 INSTALL AUTOMATED LICENSE PLATE RECOGNITION SYSTEM
- 61 INSTALL SNAPSHOT CAMERA POLE AND FOUNDATION
- 62 INSTALL SNAPSHOT OVERVIEW CAMERA ASSEMBLY
- 63 INSTALL STANDARD INDUCTIVE LOOP
- 64 INSTALL OVERHEIGHT DETECTOR ASSEMBLY WITH METAL POLE AND FOUNDATION
- 65 INSTALL STEEL POLE, FOLDING SINGLE MASTARM AND FOUNDATION

* CABLES SHALL BE PER EQUIPMENT MANUFACTURER'S RECOMMENDATIONS

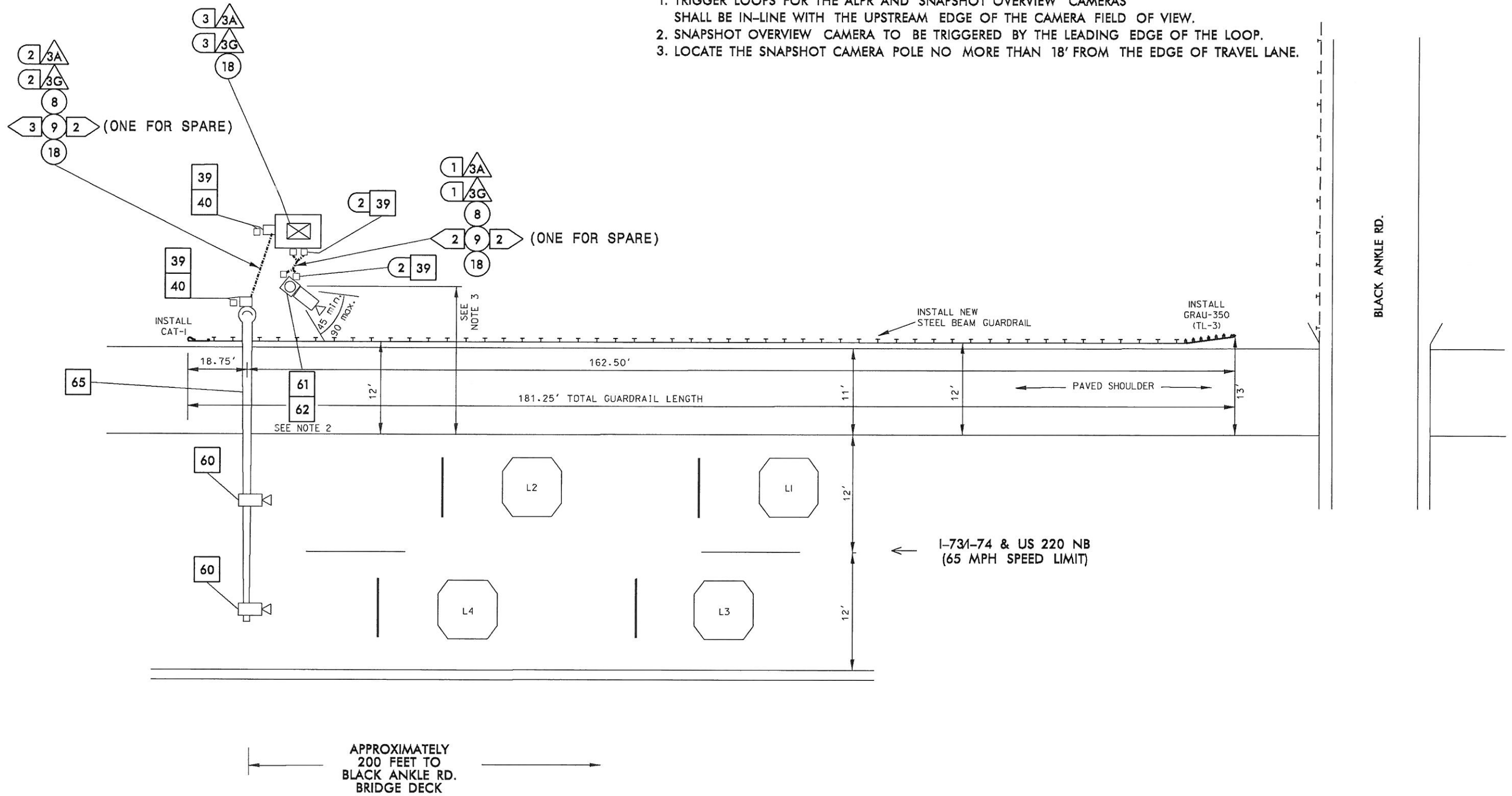
CONSTRUCTION NOTE SYMBOLOGY KEY

- X INDICATES NUMBER OF CABLES, LOOPS, ETC.
- XX INDICATES NUMBER OF FIBERS PER CABLE, TWISTED PAIRS PER CABLE, ETC.
- X INDICATES NUMBER OF RISER(S)/CONDUIT(S)
- XX INDICATES DIAMETER OF RISER(S)/CONDUIT(S) (in)



 <small>750 N. Greenfield Place, Cary, NC 27513</small>	CONSTRUCTION NOTES		 <small>SEAL 023919</small>
	DIVISION 08 MONTGOMERY CO. SEAGROVE PLAN DATE: FEBRUARY 2015 REVIEWED BY: S. C. YOW PREPARED BY: G. A. GREEN REVIEWED BY: T. G. PARKER	REVISIONS: _____ INIT. DATE _____ _____ _____	
SCALE: 0 _____ N/A	CADD File: _____		

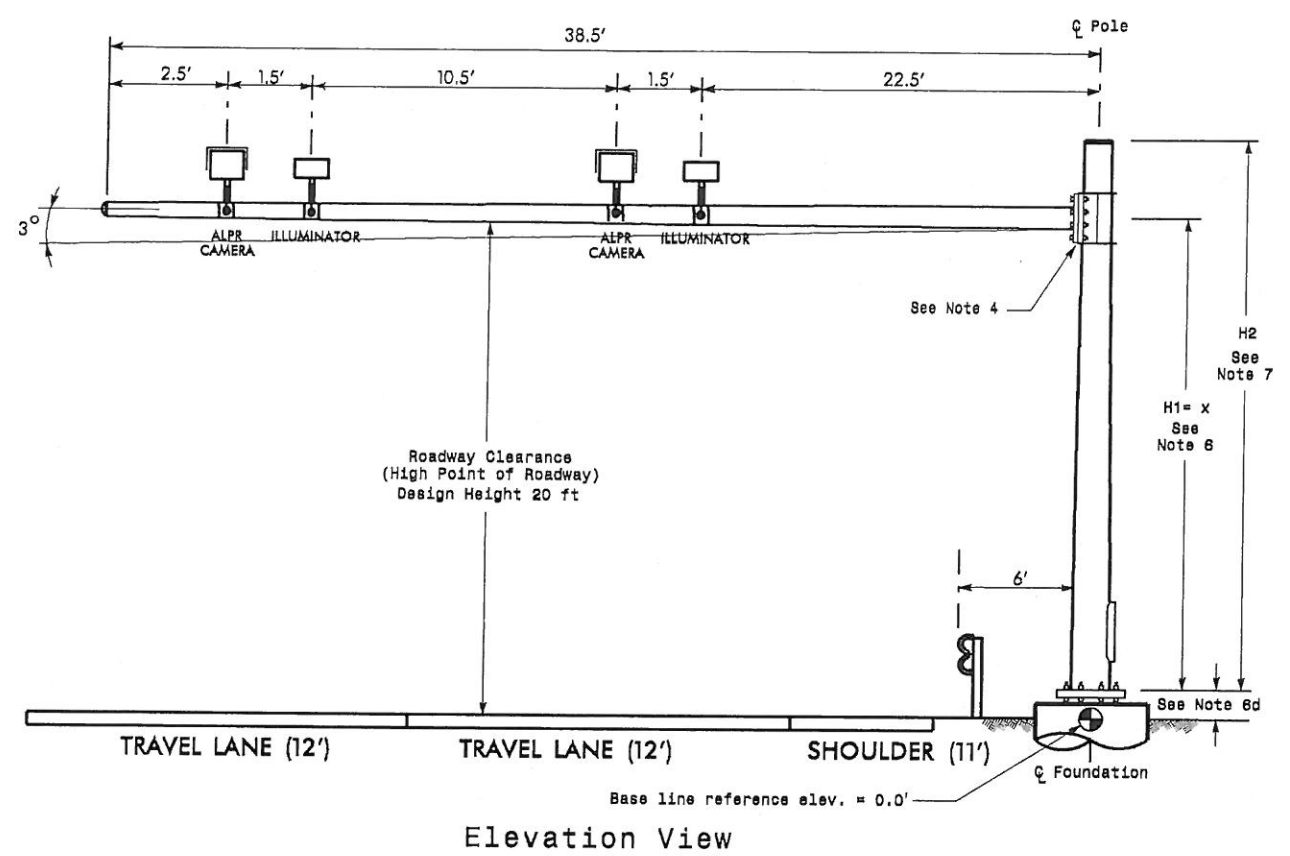
- ALPR AND SNAPSHOT OVERVIEW CAMERA NOTES:**
1. TRIGGER LOOPS FOR THE ALPR AND SNAPSHOT OVERVIEW CAMERAS SHALL BE IN-LINE WITH THE UPSTREAM EDGE OF THE CAMERA FIELD OF VIEW.
 2. SNAPSHOT OVERVIEW CAMERA TO BE TRIGGERED BY THE LEADING EDGE OF THE LOOP.
 3. LOCATE THE SNAPSHOT CAMERA POLE NO MORE THAN 18' FROM THE EDGE OF TRAVEL LANE.



NOTE: CALL NORTH CAROLINA 811 BEFORE YOU DIG.

	SNAPSHOT OVERVIEW CAMERA AND AUTOMATED LICENSE PLATE RECOGNITION SYSTEM DETAIL		
	DIVISION 08 MONTGOMERY CO. SEAGROVE		
PLAN DATE: FEBRUARY 2015	REVIEWED BY: S. C. YOW		
PREPARED BY: G. A. GREEN	REVIEWED BY: T. G. PARKER		
SCALE: 0 N/A	REVISIONS:	INIT. DATE	SIGNATURE: <i>Gregory W. Fuller</i> 2-24-15
			DATE:

DESIGN LOADING FOR METAL POLE WITH FOLDING MAST ARM



SPECIAL NOTES

1. The contractor is responsible for determining the mast arm attachment height (H1). Ensure that the mast arm attachment height will provide the "Design Height" clearance from the roadway before submitting final shop drawings for approval.
2. ALPRs and infrared illuminators are shown on top of the mast arm for illustration purposes. If the contractor elects to install these devices under the mast arm then, the 20 Ft. roadway clearance applies to the lowest device.

MAST ARM LOADING SCHEDULE

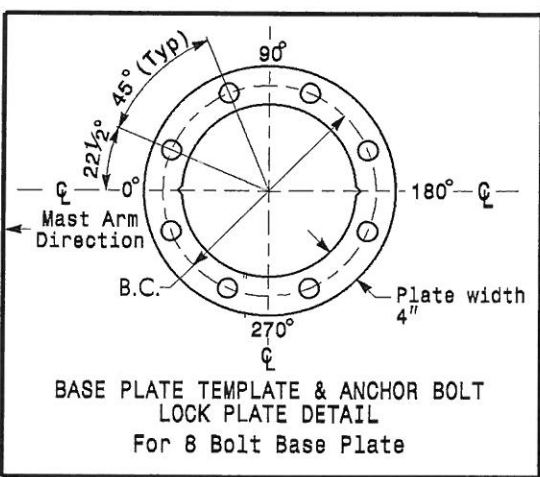
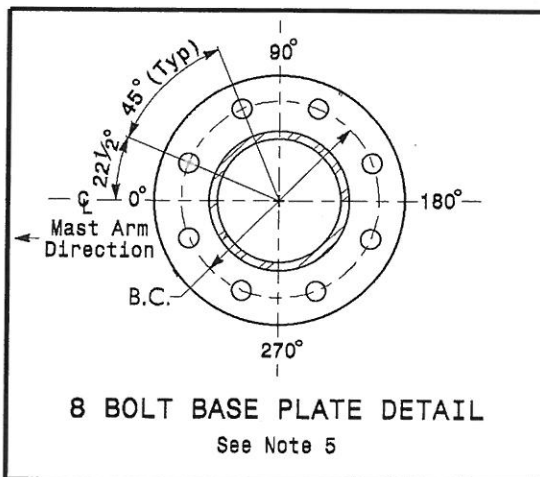
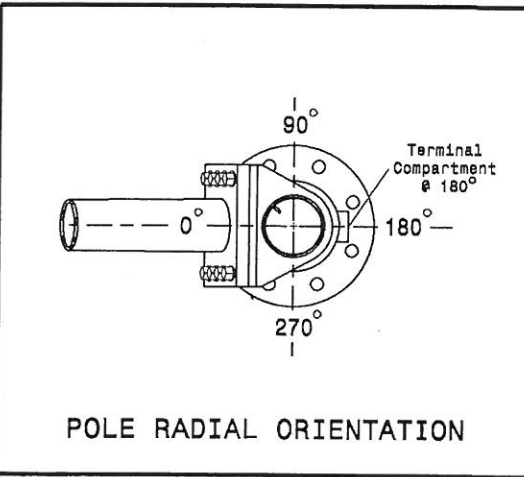
LOADING SYMBOL	DESCRIPTION	SIZE	WEIGHT
☐	ALPR CAMERA	13.0" W x 6.0" L x 5.5" D	16 LBS
☐	INFRARED ILLUMINATOR	3.0" W x 3.0" L x 3.0" D	5 LBS

Design Reference Material


1. Design the metal pole structure and foundation in accordance with:
 - The 5th Edition 2009 AASHTO "Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, including all of the latest interim revisions.
 - The 2012 NCDOT "Standard Specifications for Roads and Structures". The latest addenda to these specifications can be found in the ITS and Signals project special provisions.
 - The 2012 NCDOT Roadway Standard Drawings.
 - The project plans and the latest special provisions.
 - The NCDOT "Metal Pole Standards" located at the following NCDOT website: <https://connect.ncdot.gov/resources/safety/Pages/ITS-Design-Resources.aspx>

NOTES

- Design Requirements**
2. Design the metal pole structure using the loading conditions shown in the elevation views. These are anticipated worst case "Design loads".
 3. Design all metal pole supports using stress ratios that do not exceed 1.0.
 4. The camber design for mast arm deflection should provide an appearance of a low pitched arch where the tip or the free end of the mast arm does not deflect below horizontal when fully loaded.
 5. Design base plate with 8 anchor bolt holes. Provide 2 inch x 60 inch anchor bolts.
 6. The mast arm attachment height (H1) shown is based on the following design assumptions:
 - a. Mast arm slope and deflection are not considered in determining the arm attachment height as they are assumed to offset each other.
 - b. Attachments to the mast arm are rigid mounted and vertically centered on the arm.
 - c. The roadway clearance height for design is as shown in the elevation views.
 - d. The top of the pole base plate is .75 feet above the ground elevation.
 7. The pole manufacturer will determine the total height (H2) of each pole using the greater of the following:
 - Mast arm attachment height (H1) plus 2 feet, or
 - H1 plus 1/2 of the total height of the mast arm attachment assembly plus 1 foot.
 8. If pole location adjustments are required, the contractor must gain approval from the engineer as this may affect the mast arm lengths and arm attachment heights. The contractor may contact the ITS & Signals Structural Engineer for assistance at (919) 861-4830.
 9. The contractor is responsible for verifying that the mast arm length shown will allow proper positioning of the attached equipment over the roadway.
 10. The contractor is responsible for providing soil penetration testing data (SPT) to the pole manufacturer so site specific foundations can be designed.



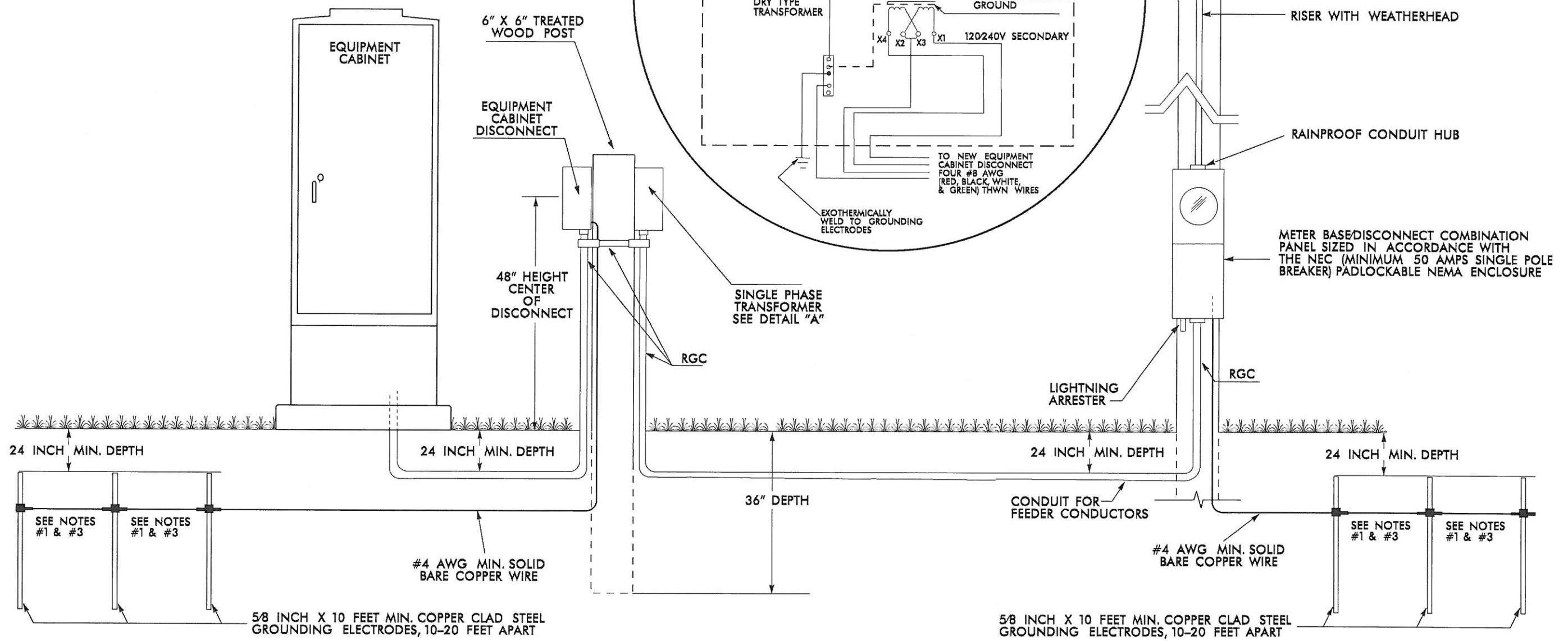
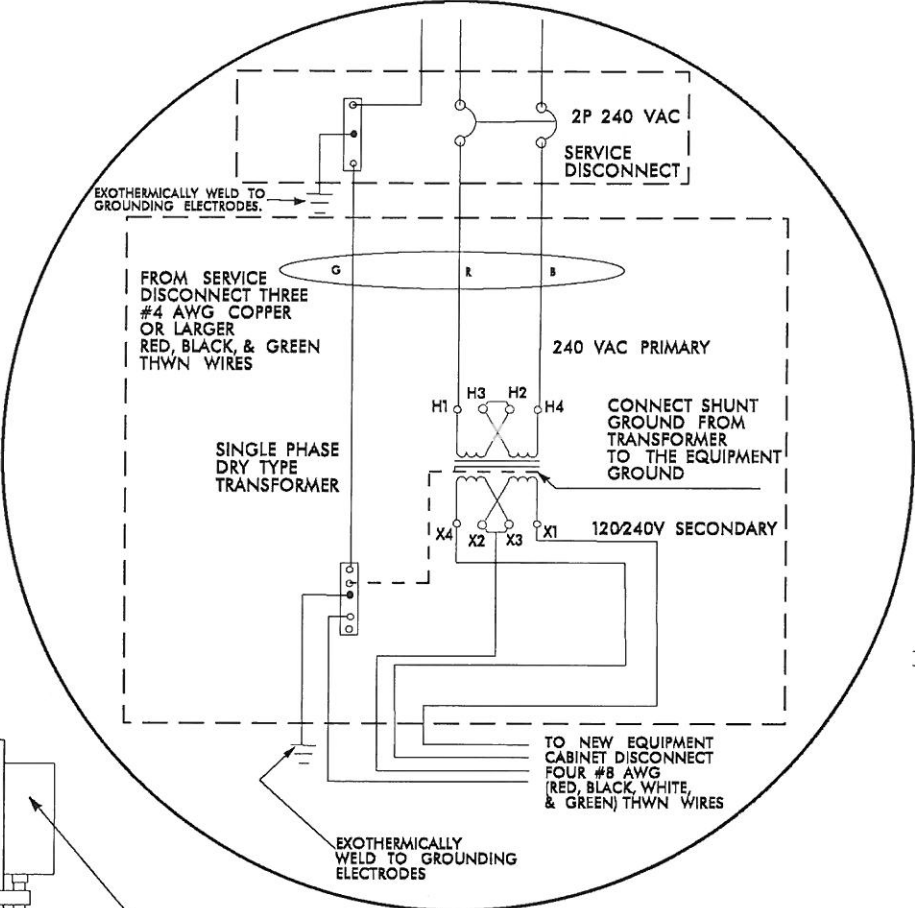
NCDOT Wind Zone 4 (90 mph)

Prepared in the Office of

 DIVISION 08 MONTGOMERY CO. SEAGROVE
 PLAN DATE: FEBRUARY 2015 REVIEWED BY:
 PREPARED BY: S. C. YOH REVIEWED BY: C. F. ANDREWS
 SCALE: N/A
 REVISIONS: INIT. DATE
 SIGNATURE: *[Signature]* DATE: 2/24/15
 SEAL: 08-7000

NOTES

1. INSTALL A MINIMUM OF THREE GROUND RODS SPACED A MINIMUM OF 10 FEET APART. ENSURE THAT EXISTING UNDERGROUND FACILITIES ARE NOT DAMAGED DURING INSTALLATION.
2. TEST GROUNDING SYSTEM USING AN APPROVED METHOD. SYSTEM SHALL MEASURE TWENTY (20) OHMS OR LESS. ADDITIONAL GROUND RODS SHALL BE INSTALLED AS DIRECTED BY THE ENGINEER TO MEET THIS REQUIREMENT.
3. EXOTHERMICALLY WELD ALL CONNECTIONS TO GROUND RODS.
4. INSTALL MARKER TAPE DIRECTLY ABOVE ALL GROUNDING ELECTRODES AND CONDUCTORS AT A DEPTH OF 12 INCHES.
5. REMOVE BONDING JUMPER BETWEEN EQUIPMENT GROUND AND AC NEUTRAL IN THE EQUIPMENT CABINET.
6. BOND ALL RIGID GALVANIZED STEEL CONDUITS ENTERING THE CABINET TO EQUIPMENT GROUND.
7. ALL ABOVE GROUND CONDUITS MUST BE RIGID GALVANIZED. PVC CONDUITS ARE ALLOWED FOR UNDERGROUND INSTALLATIONS.
8. ENSURE EQUIPMENT GROUND IS ELECTRICALLY BONDED TO EQUIPMENT CABINET.
9. CONNECTIONS TO ISOLATION TRANSFORMER AS SHOWN IN DETAIL "A" ARE GENERIC.

DETAIL "A"

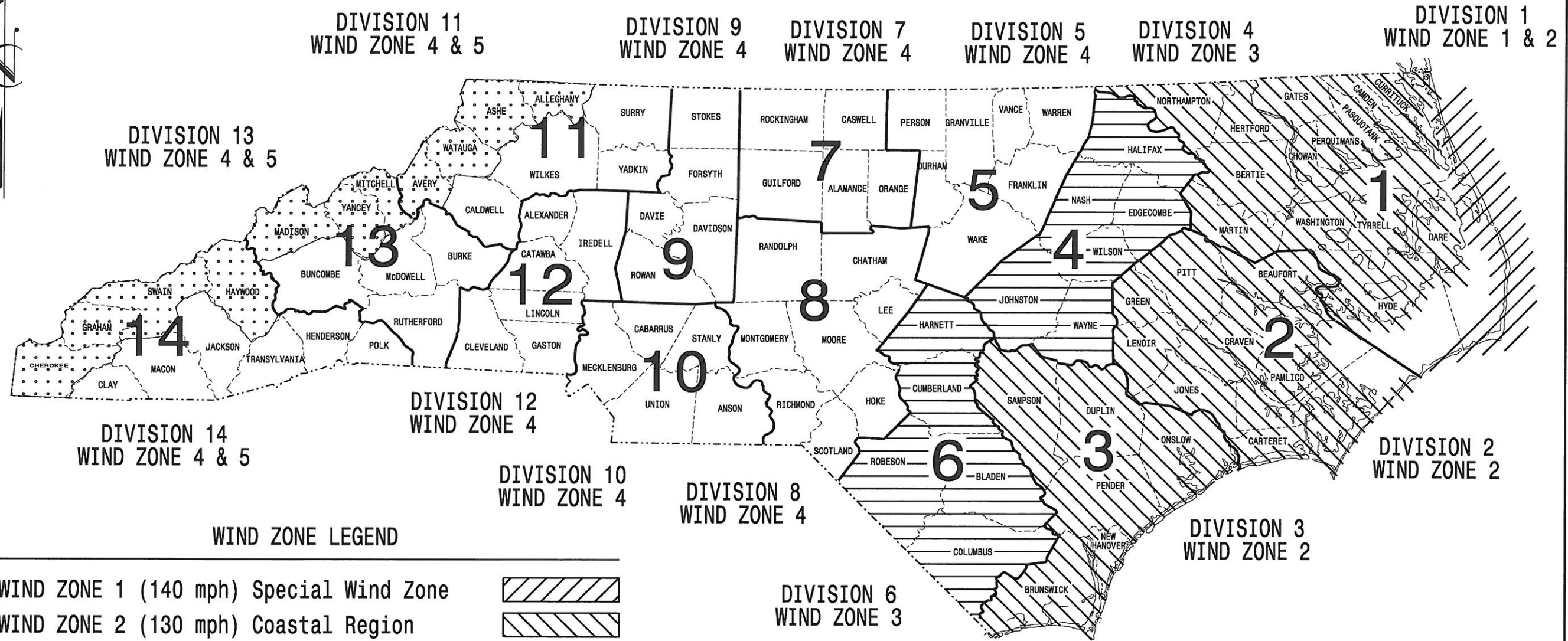


	<p>ELECTRICAL SERVICE AND GROUNDING DETAIL WITH ISOLATION TRANSFORMER</p>	
	<p>DIVISION 08 MONTGOMERY CO. SEAGROVE</p>	
<p>PLAN DATE: FEBRUARY 2015</p>	<p>REVIEWED BY: S. C. YOW</p>	
<p>PREPARED BY: G. A. GREEN</p>	<p>REVIEWED BY: T. G. PARKER</p>	
<p>REVISIONS</p>	<p>DATE</p>	
<p>SCALE: N/A</p>		
<p>CADD Filename:</p>		<p>Signature: <i>Gregory A. Fuller</i> Date: 2-24-15</p>

**STATE OF NORTH CAROLINA
DIVISION OF HIGHWAYS**

PROJECT NO.	SHEET NO.
	Sig. M1

STANDARD DRAWINGS FOR METAL POLES



<https://connect.ncdot.gov/resources/safety/Pages/ITS-Design-Resources.aspx>

Prepared In the Offices of:

750 N. Greenfield Pkwy, Garner, NC 27529

Designed in conformance
with the latest
2012 Interim to the
5th Edition 2009
AASHTO
Standard Specifications for
Structural Supports for
Highway Signs, Luminaires,
and Traffic Signals

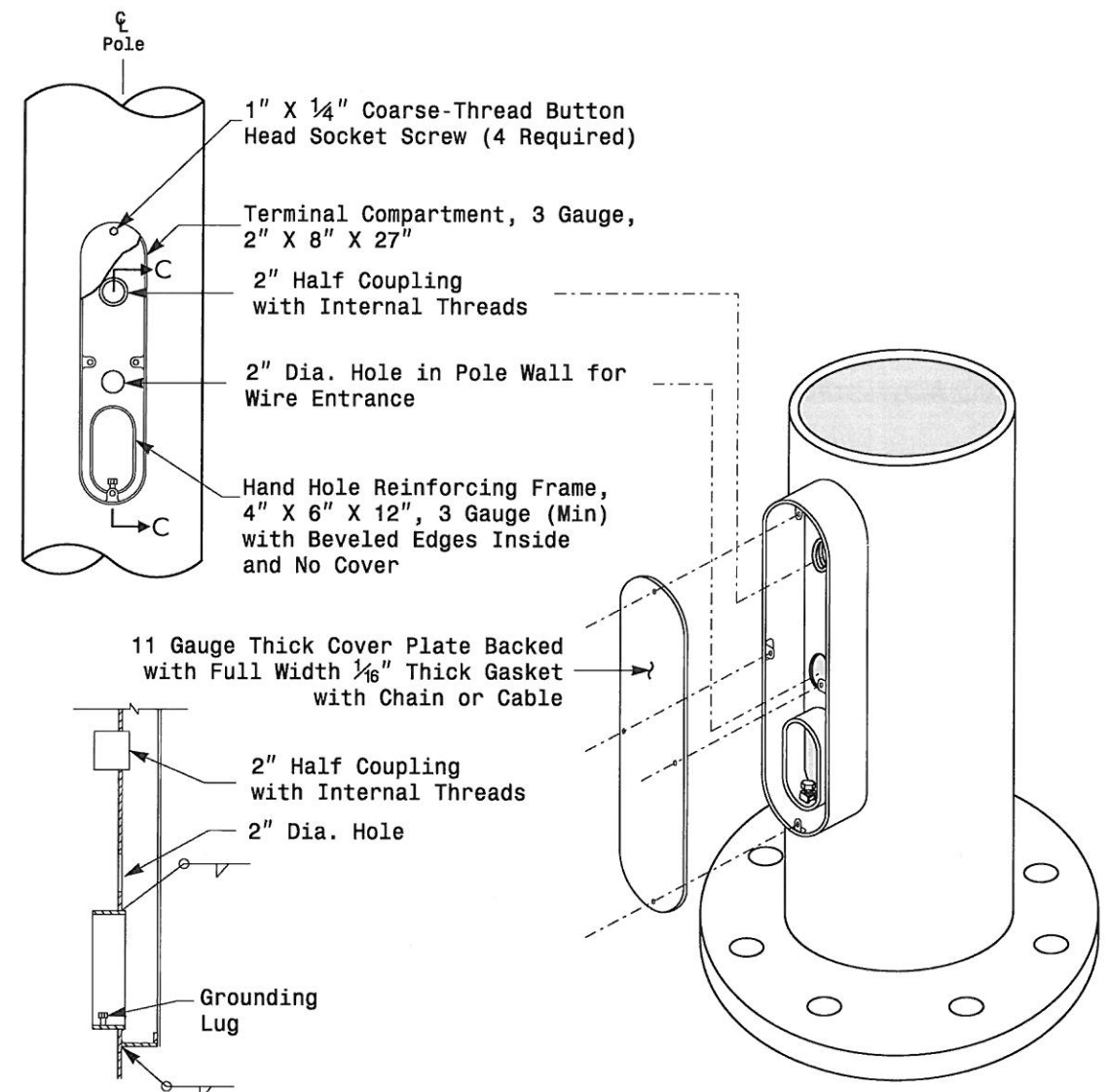
INDEX OF PLANS	
DRAWING NUMBER	DESCRIPTION
M 1	Title Sheet
M 2	Fabrication Details - All Poles
M 3	Fabrication Details - Strain Poles
M 4,5	Fabrication Details - Mast Arm Poles
M 6	Construction Details - Strain Poles
M 7	Construction Details - Foundations
M 8,9	Standard Strain Pole Foundations

NCDOT CONTACTS:
MOBILITY AND SAFETY DIVISION - ITS AND SIGNALS UNIT

G. A. FULLER, P.E. - STATE ITS AND SIGNALS ENGINEER
G. G. MURR, JR., P.E. - STATE SIGNALS ENGINEER
D. C. SARKAR, P.E. - ITS AND SIGNALS SENIOR STRUCTURAL ENGINEER
C. F. ANDREWS - ITS AND SIGNALS JOURNEY STRUCTURAL ENGINEER

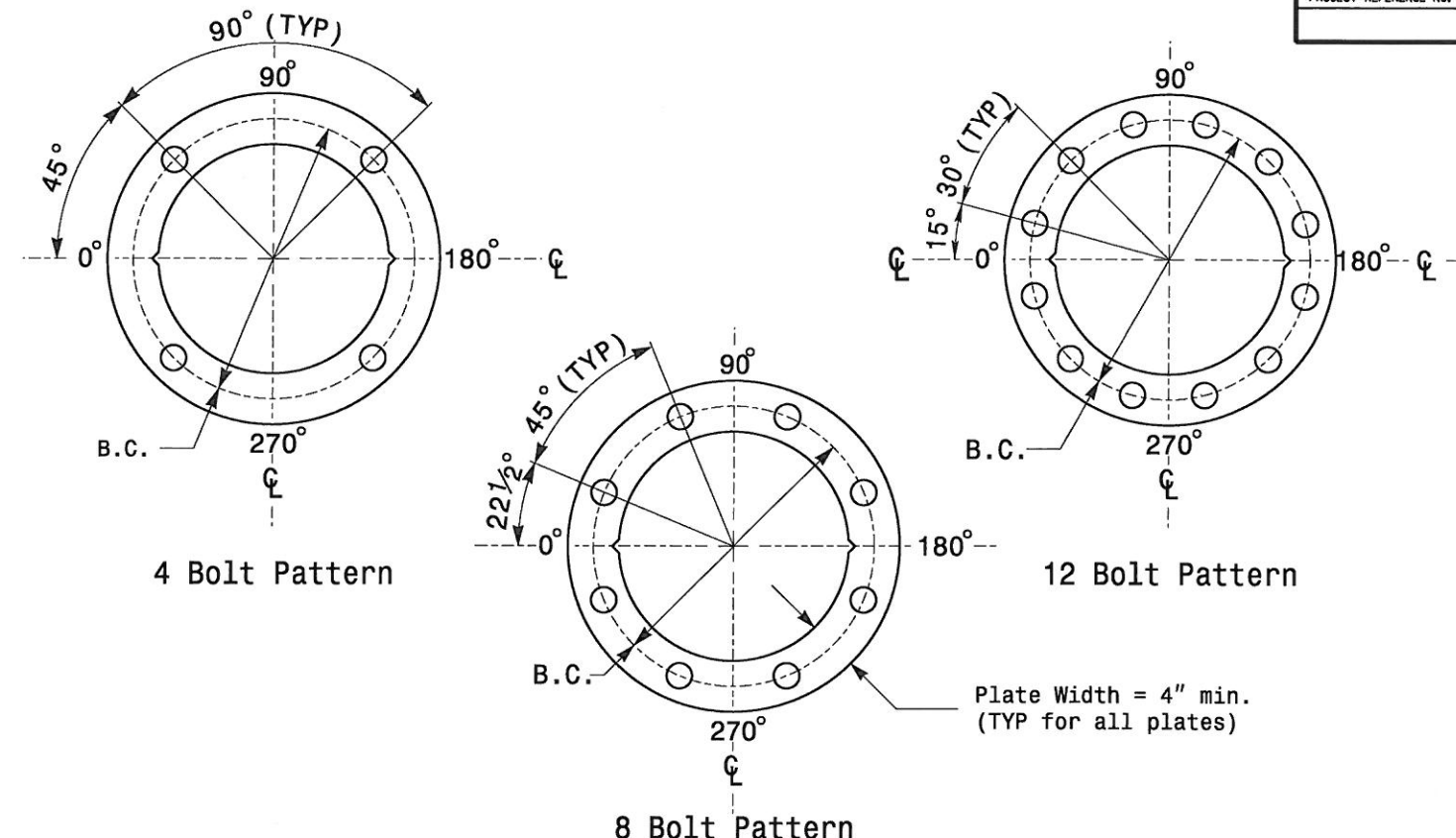
SEAL

8/26/2014
DATE

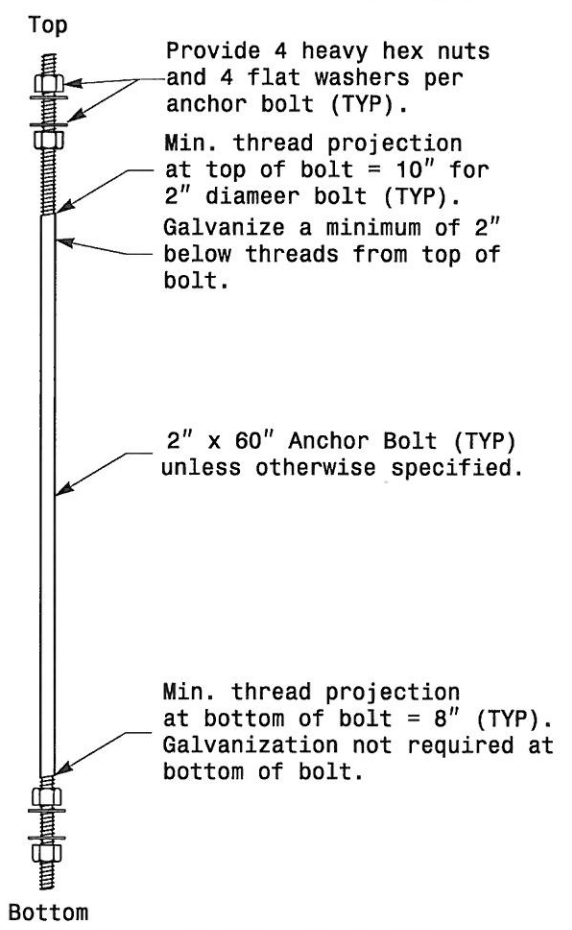


Section C-C Note: Unless otherwise specified, locate Terminal Compartment 1 foot above the pole base plate at 180 degrees on the pole's radial index.

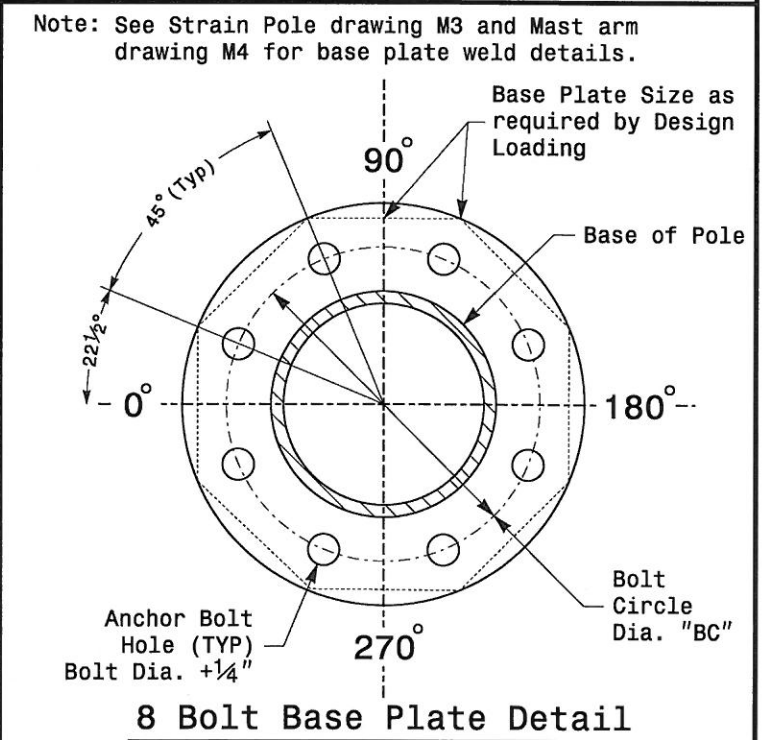
Terminal Compartment Detail



Construct Templates and Plates from 1/4" min. thick Steel. Galvanizing is not required.
Base Plate Template and Anchor Bolt Lock Plate Details



Anchor Bolt Detail



8 Bolt Base Plate Detail

MFG _____	MFG. DATE: MM/YY _____
SHAFT D/T/L/Y _____	
ARM-A D/T/L/Y _____	
ARM-B D/T/L/Y _____	
A.B. DIA./B.C./L/Y _____	
NCDOT STANDARD _____	

Shaft I.D. Tag
(Provide on Strain Poles and Mast Arm Poles)

- Notes:
- 1) D= Diameter, T= Thickness, L= Length, Y= Yield Strength
 - 2) A.B. = Anchor Bolt
 - 3) B.C. = Bolt Circle of Anchor Bolts
 - 4) If Custom Design, use "NCDOT STANDARD" line for pole I.D. number and Signal Inv. Number.
 - 5) See drawing M4 for mounting positions of I.D. tags.

Identification Tag Details

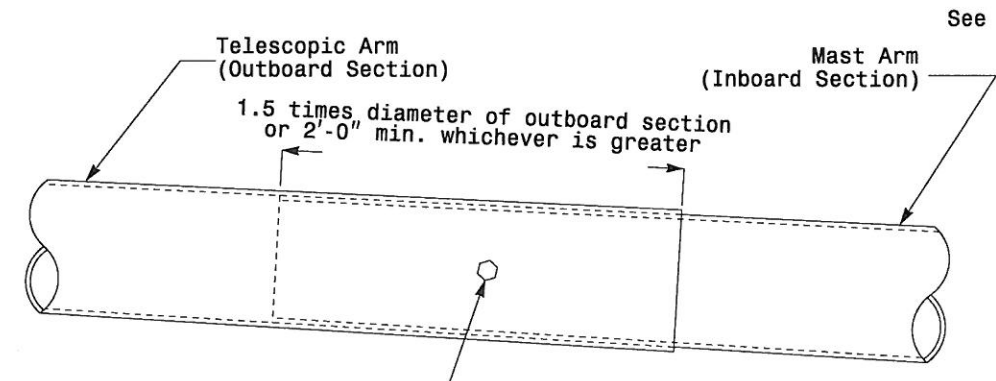
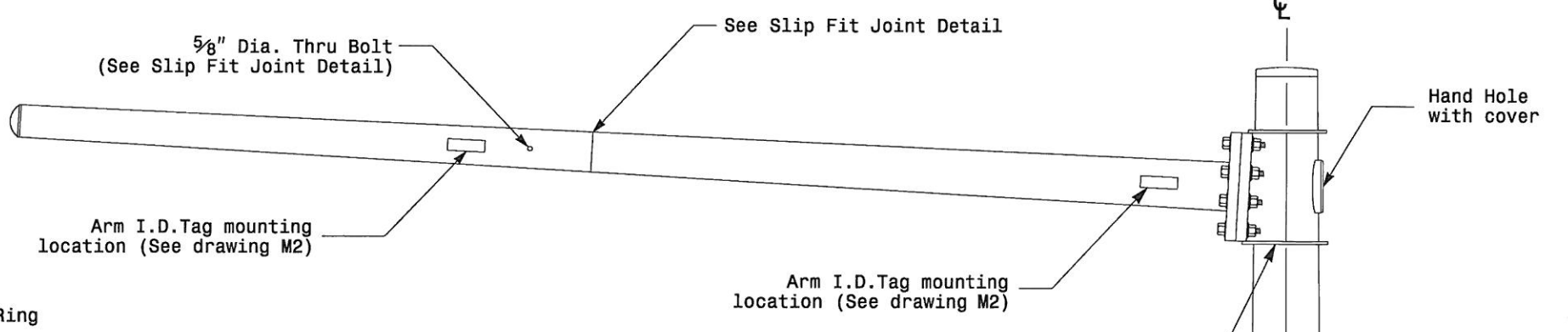
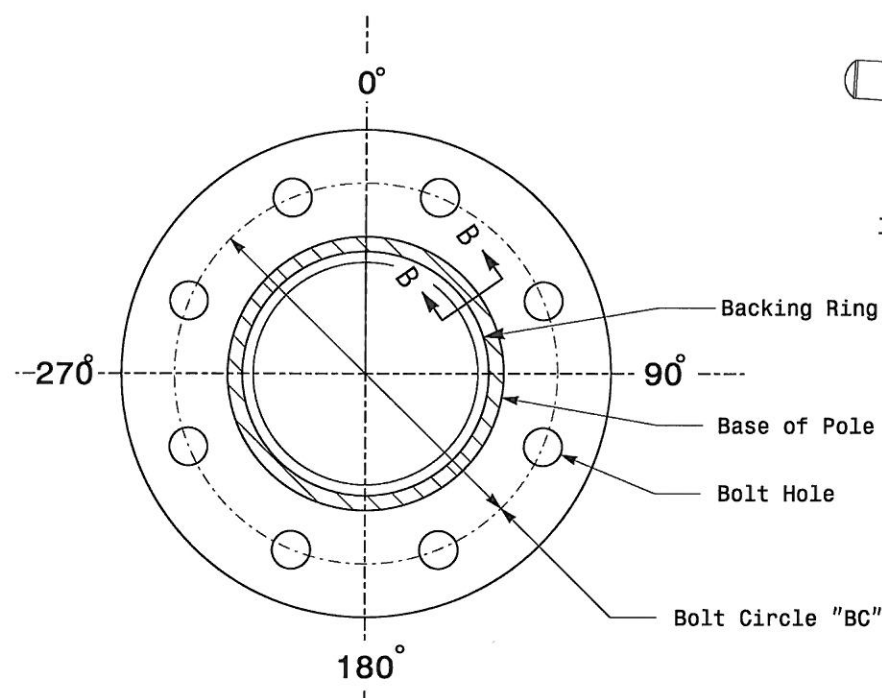
MFG _____	MFG. DATE: MM/YY _____
SECTION D/T/L/Y _____	
NCDOT STANDARD _____	

Arm I.D. Tag
(Provide on each section of a multi-section mast arm)

	Typical Fabrication Details Common To All Metal Poles		
	PLAN DATE: AUGUST 2013 PREPARED BY: N. BITTING	DESIGNED BY: C.F. ANDREWS REVIEWED BY: D.C. SARKAR	
SCALE: NONE	REVISIONS: _____ IMIT: _____ DATE: _____	SIGNATURE: <i>D. C. SARKAR</i> ENGINEER	SIG. INVENTORY NO. _____

26-AUG-2014 08:55 S:\ETS\SUM\T5\Sig\poles.dgn Design Section\Eastern Region\MM_Sheets\2012_M2_Fab_Detail_1a_All_Poles.dgn

Fabrication Details - All Poles



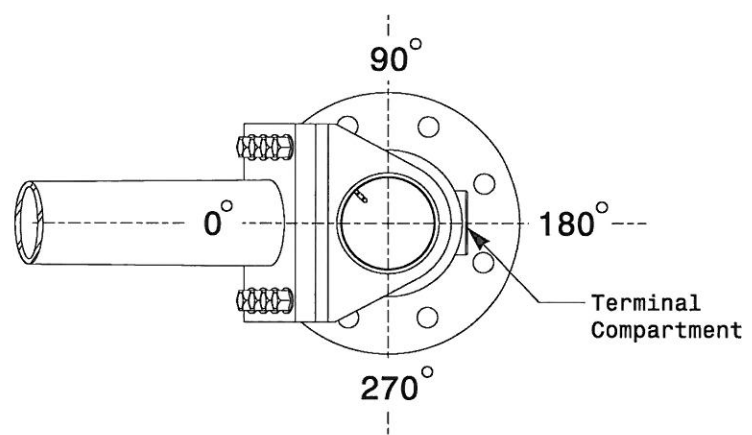
3/4" Factory Drilled Hole in Outboard Tube.
Field Drill Inboard Tube.
5/8" Galvanized Thru Stud with
(2) Hex. Locknuts Each.

See drawing M5 for Mast Arm connection details

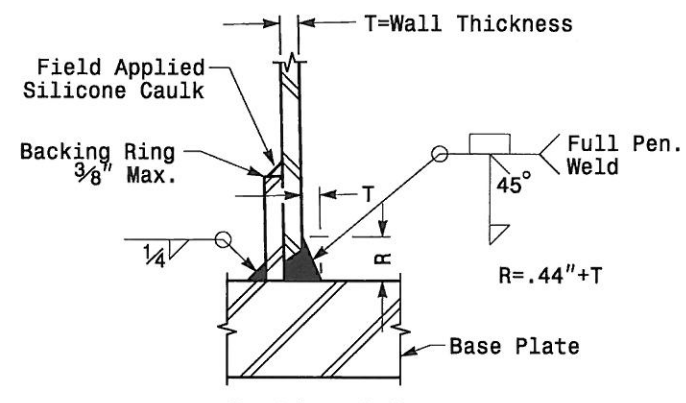
Shaft I.D.Tag mounting location (See drawing M2)

Terminal Compartment (See drawing M2)

Slip Fit Joint Detail for Mast Arm



Mast Arm Radial Orientation



Section B-B
(Pole Attachment to Base Plate)

Full-Penetration Groove Weld Detail

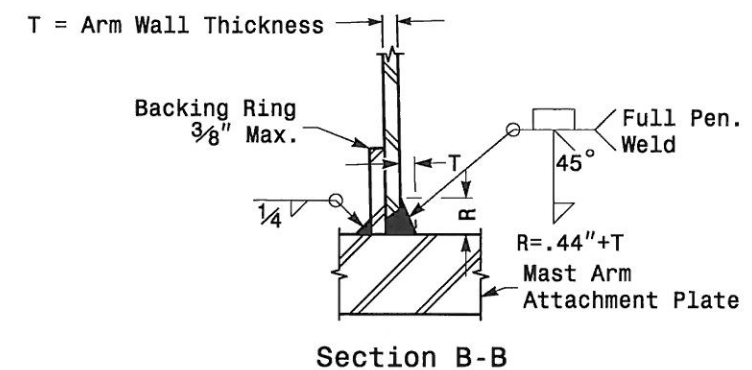
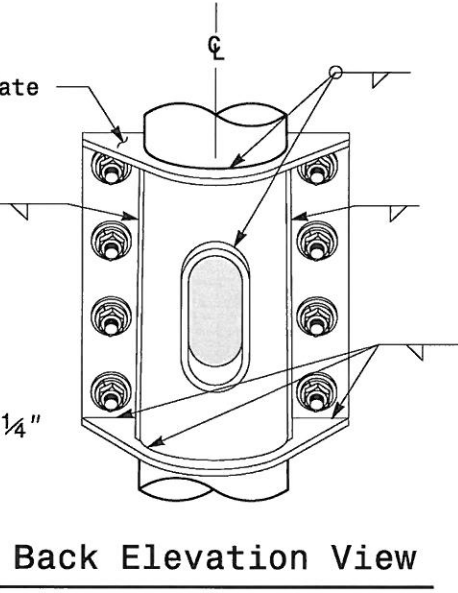
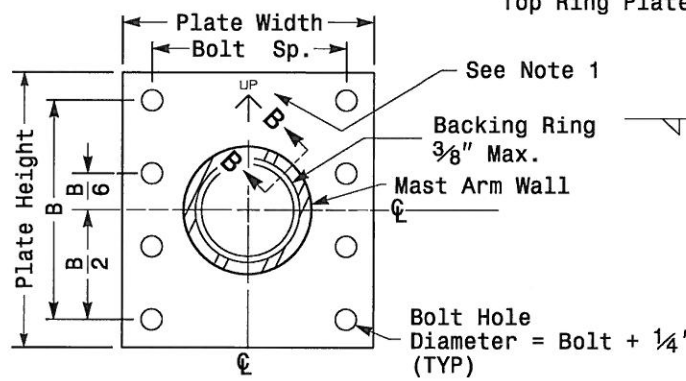
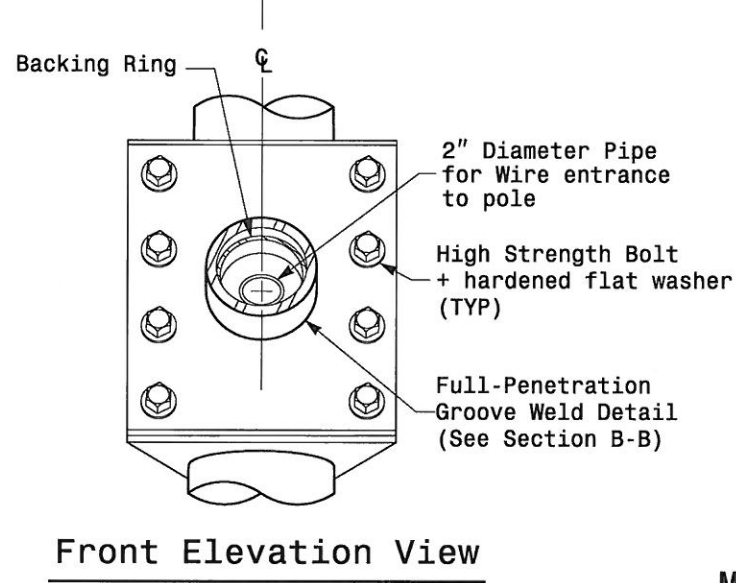
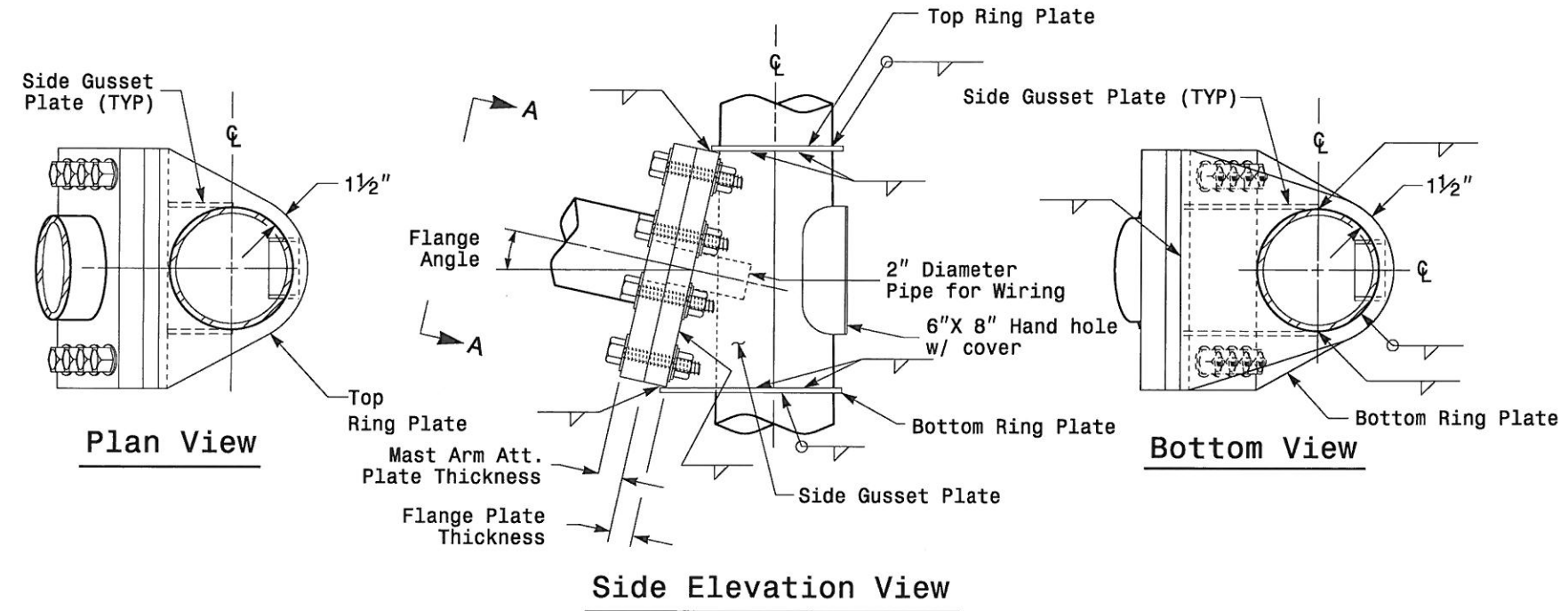
Monotube Mast Arm Pole
(.14in./ft. taper)

Fabrication Details - Mast Arm Poles

26-AUG-2014 08:50 S:\15350\15350115\SigM4\15350115\SigM4.dgn

	Typical Fabrication Details for Mast Arm Poles		
	Prepared in the Office of: TRANSPORTATION, MOBILITY AND SAFETY DIVISION STATE OF NORTH CAROLINA Signal Design Section 750 N. Greenfield Pkwy, Garner, NC 27525	PLAN DATE: AUGUST 2013 DESIGNED BY: C.F. ANDREWS PREPARED BY: N. BITTING REVIEWED BY: D.C. SARKAR	
SCALE: 0 NA NONE	REVISIONS:	DATE:	Decal signed by: D. C. Sarkar 8/26/2014 DATE:
SIG. INVENTORY NO.		DATE	

Welded Ring Stiffened Mast Arm Connection



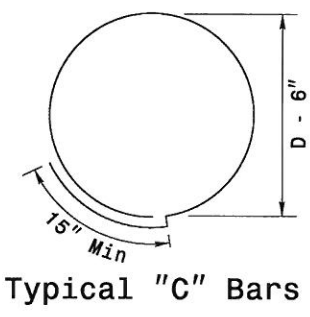
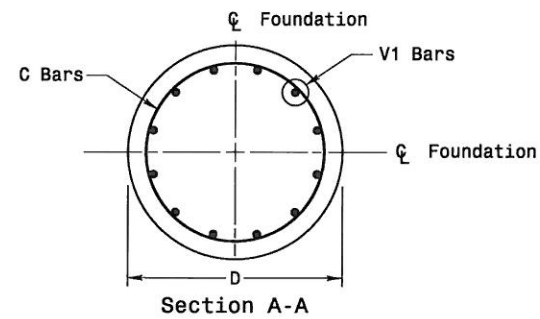
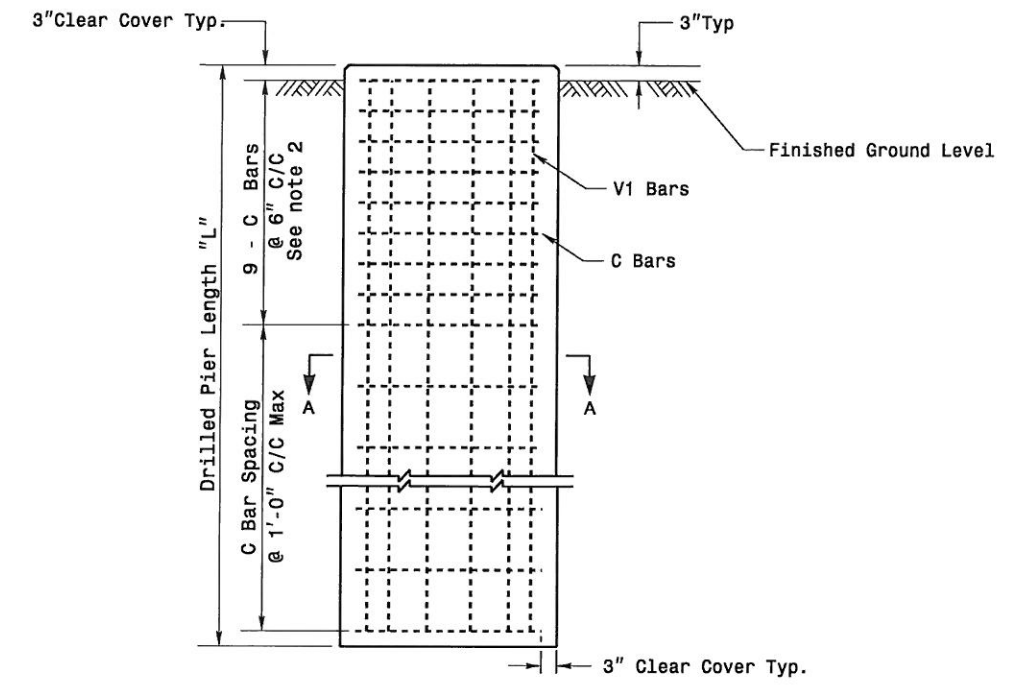
- Notes:
1. Provide a permanent means of identification above the mast arm to indicate proper attachment orientation of the mast arm.
 2. Designer will determine the size of all structural components, plates, fasteners, and welds shown unless they are already specified.
 3. Designer is responsible for providing appropriate drainage points.

	Fabrication Details For Mast Arm Connection To Pole		
	PLAN DATE: AUGUST 2013 PREPARED BY: N. BITTING SCALE: NONE	DESIGNED BY: C.F. ANDREWS REVIEWED BY: D.C. SARKAR	

26-AUG-2014 08:47 1:00 PM 15: Signal Design Section: Eastern Region: Mast Arm Details: Mast Arm.dgn

Fabrication Details - Mast Arm Poles

Reinforcing Steel Bars

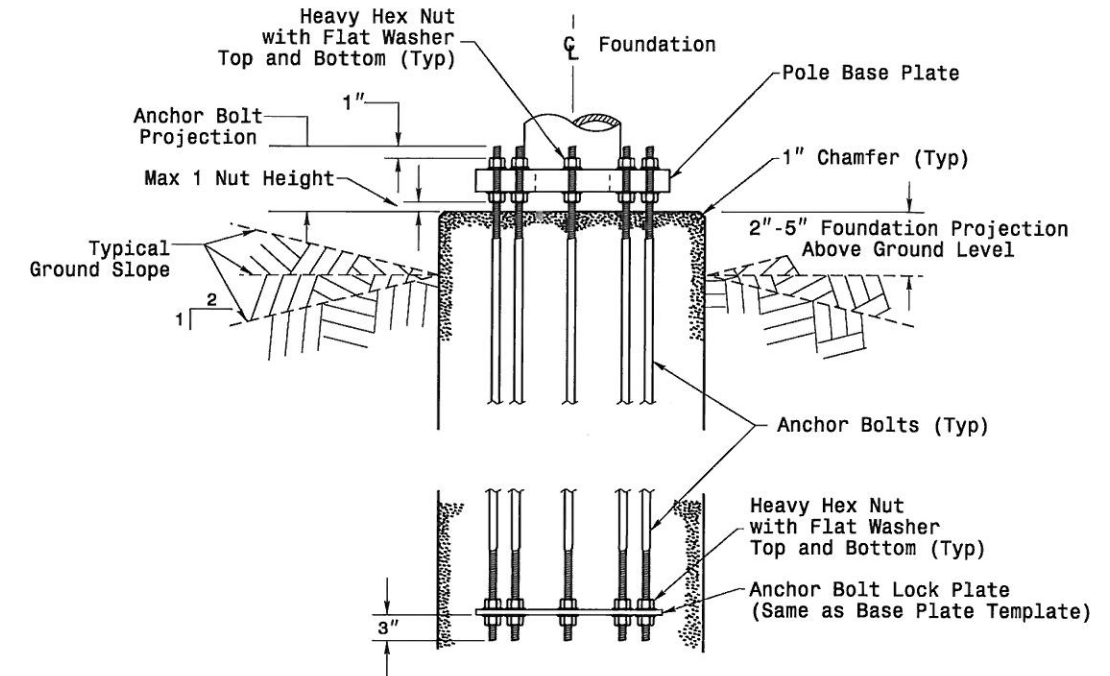


Shaft Dia (in.)	Conc. Volume (cu. yds.)	Bar Name	MIN.	Size	Type	Length
48"	.465 x L	V1	***	#8	STR.	**
		C	*	#4	CIR.	12'-6"

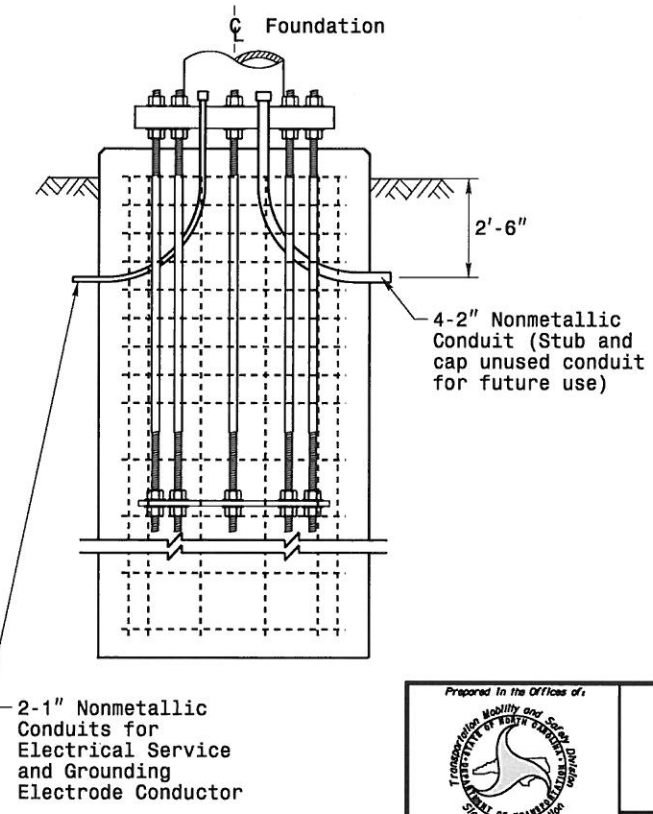
* See Note No. 1
** See Note No. 3
*** See Note No. 4

Typical Foundation Anchor Bolt Details

(Reinforcing Cage Not Shown for Clarity)



Typical Foundation Conduit Details



Notes

1. The number of C-bars is based on foundation depth and/or as required. For standard foundations, see sheets M 8 and M 9 for details.
2. Circular tie reinforcing rings may be vertically adjusted by +/- 3" at a depth between 2'-0" and 3'-0" to facilitate the installation of electrical conduit entering in the cage.
3. The length of V1-bars is based on foundation depth. For standard foundations, see sheets M 8 and M 9 for details. Vertical reinforcing bars (V1) may be horizontally adjusted by +/- 3" to facilitate the installation of electrical conduit entering into the cage.
4. Provide vertical reinforcement as required per design. See sheets M 8 and M9 for details.

25-AUG-2014 08:44 S:\Projects\13 Signal\Design\Section\Eastern Regional\Sheet\2012_M7_Con_Details_Foundation.dgn jgdl/ony

Construction Details - Foundations

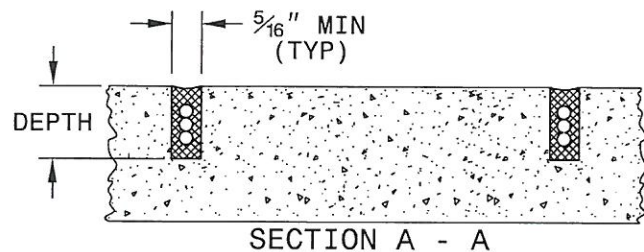
	Construction Details Foundations		
	PLAN DATE: AUGUST 2013 DESIGNED BY: K.C. DURIGON PREPARED BY: N. BITTING REVIEWED BY: D.C. SARKAR	REVISIONS IMIT. DATE DATE	
SCALE: 0 NA NONE			

CONVENTIONAL 4-SIDED LOOP

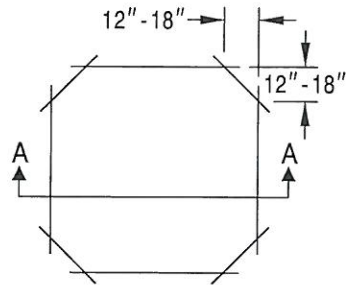
SAW CUT OPTIONS

SAW SLOT DEPTH CHART

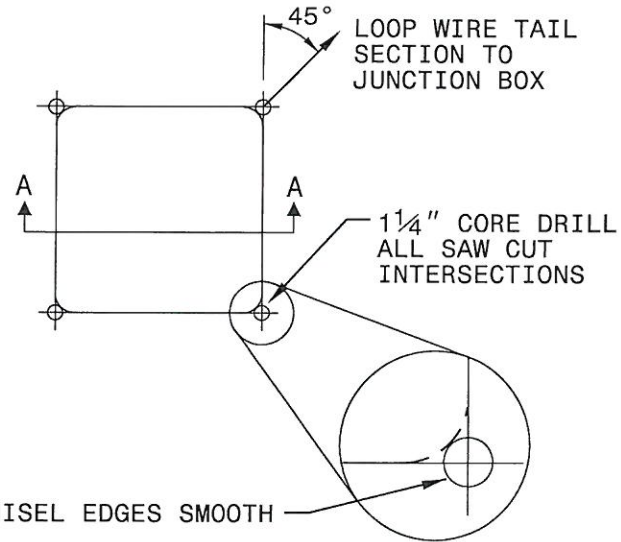
DEPTH (IN)	NO. OF WIRE TURNS				
	2	3	4	5	6
CONCRETE	2.0	2.0	2.5	2.5	3.0
ASPHALT	2.0	2.5	3.0	3.0	3.0



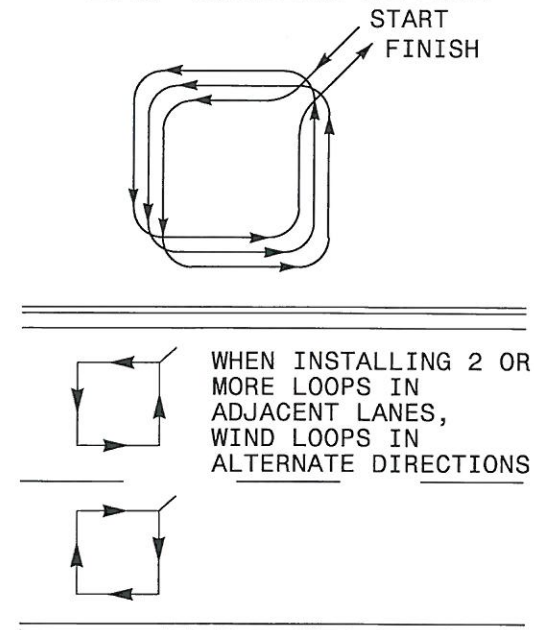
OPTION 1



OPTION 2 (POOR PAVEMENT)



LOOP WINDING METHOD



LOOP WIRE TWISTING METHOD

INCORRECT WAY TO TWIST WIRE



CORRECT WAY TO TWIST WIRE



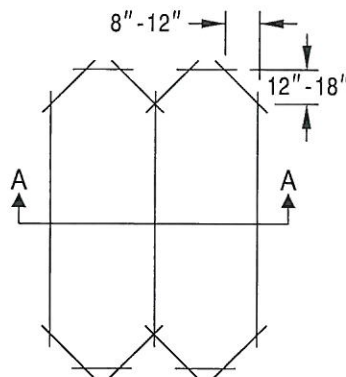
NOTES

1. OVERLAP SAW CUTS AT CORNERS AND INTERSECTION POINTS TO ENSURE UNIFORM SAW SLOT DEPTH.
2. MAINTAIN 12" SPACING BETWEEN LOOP WIRE TAIL SECTIONS.
3. WIRE LOOPS CONNECTED TO THE SAME DETECTOR CHANNEL IN SERIES.
4. LOCATE LOOPS IN CENTER OF LANES UNLESS OTHERWISE SHOWN ON PLANS OR APPROVED BY ENGINEER.

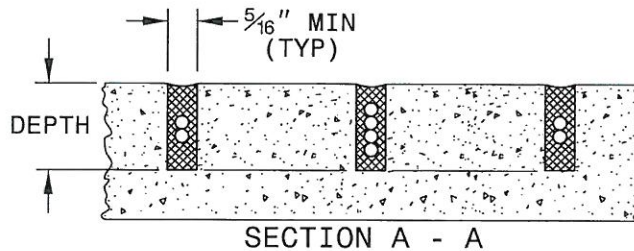
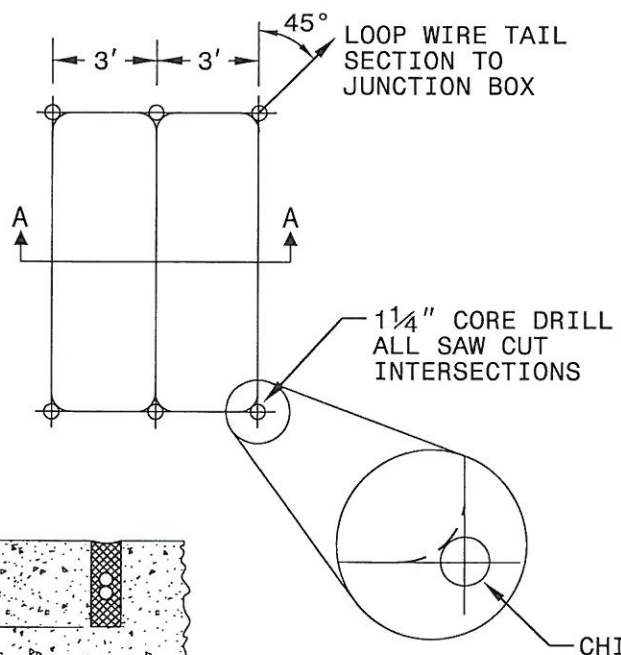
QUADRUPOLE LOOP

SAW CUT OPTIONS

OPTION 1

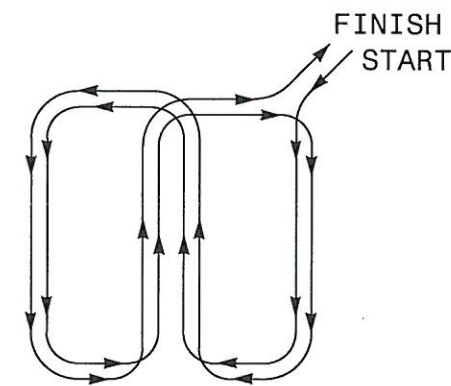


OPTION 2 (POOR PAVEMENT)



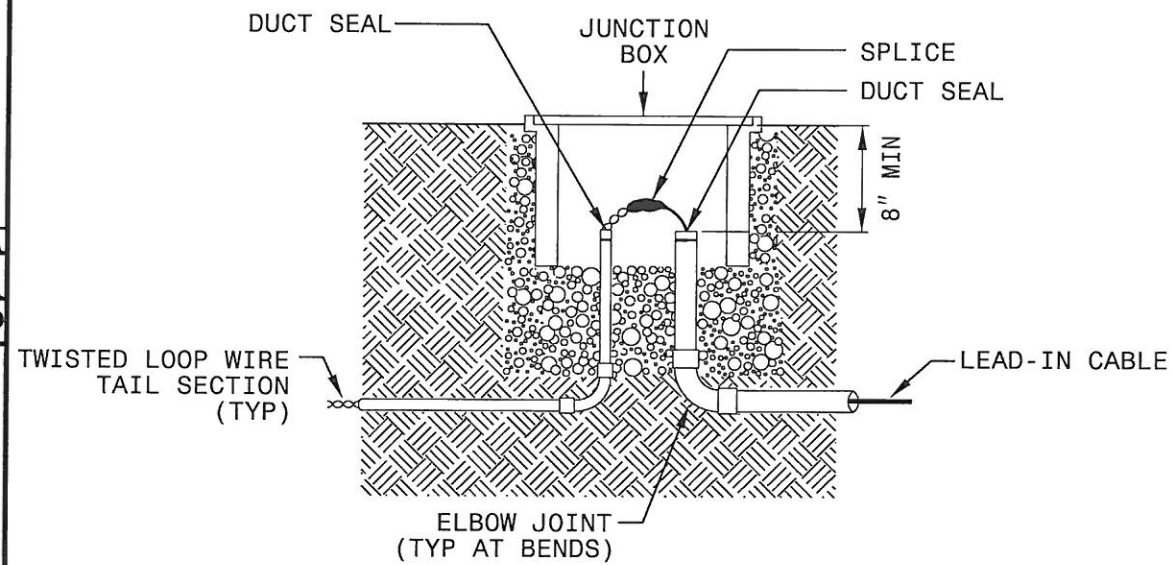
DEPTH IS 2.5" FOR CONCRETE AND 3.0" FOR ASPHALT

LOOP WINDING METHOD

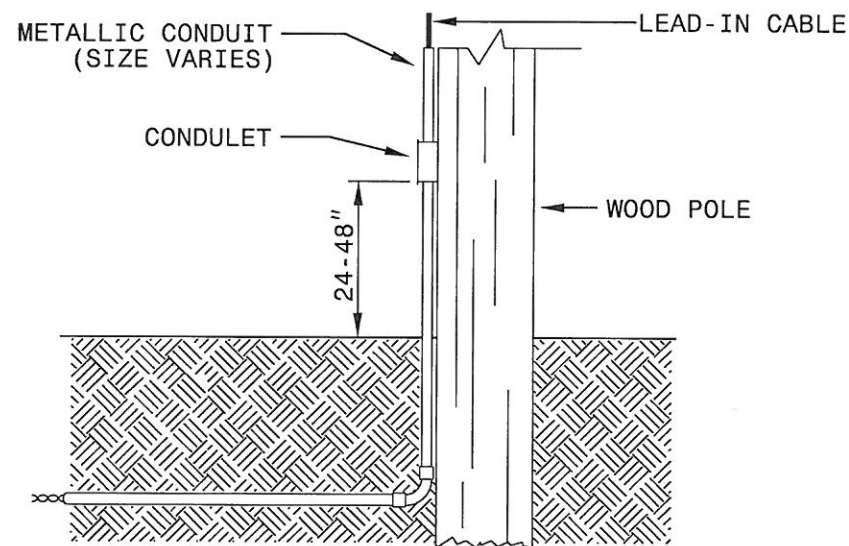


LOOP WIRE SPLICE POINT DETAILS

LOOP WIRE AT JUNCTION BOX



LOOP WIRE AT POLE

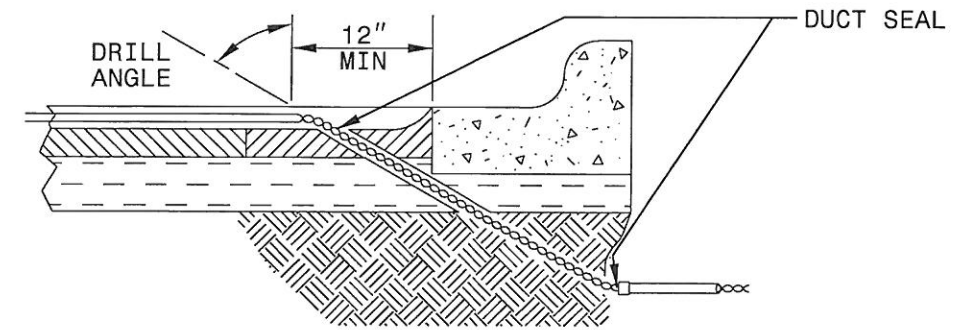


NOTE

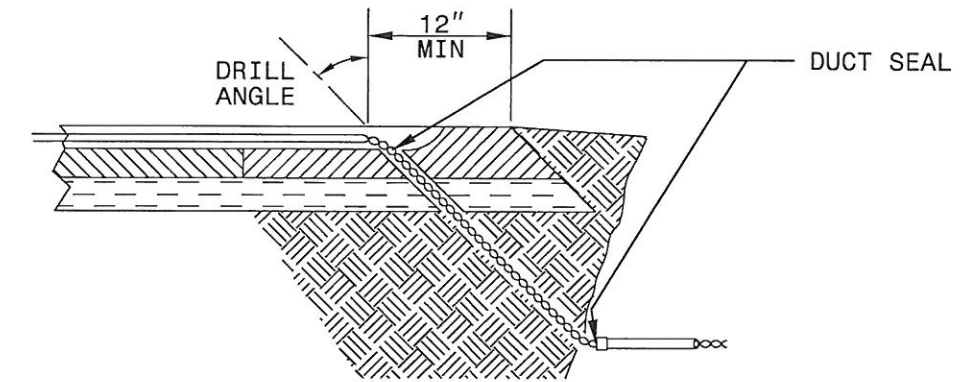
SPLICE ALL LOOP WIRE TAIL SECTIONS/LEAD-IN CABLE IN JUNCTION BOXES OR APPROVED CONDULETS.

LOOP WIRE PAVEMENT EDGE DETAILS

LOOP WIRE AT CURB & GUTTER SECTION



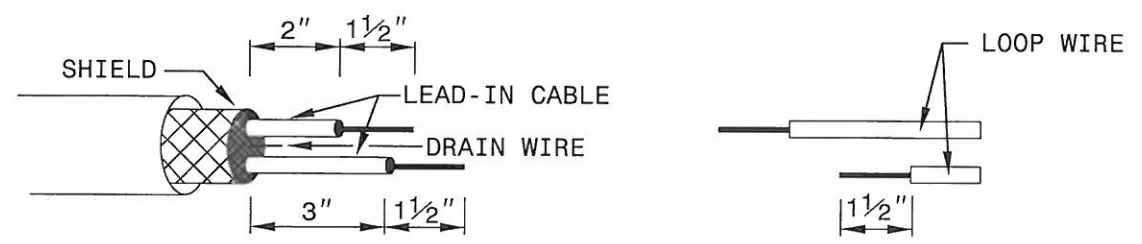
LOOP WIRE AT PAVEMENT SECTION



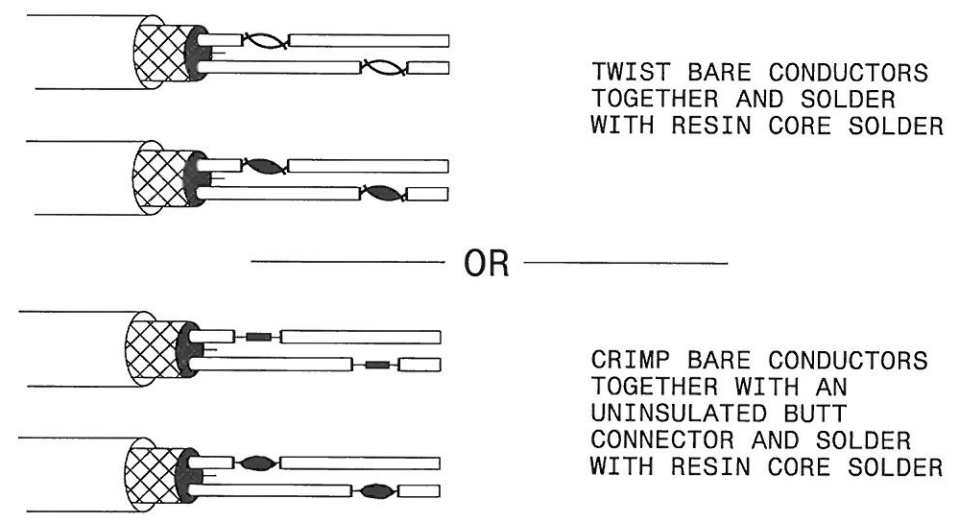
NOTES

1. DO NOT EXCAVATE UNDER CURB AND GUTTER SECTIONS FOR CONDUIT INSTALLATION.
2. TWIST LOOP WIRE TAIL SECTIONS FROM WHERE LOOP WIRE TAIL LEAVES SAW CUT TO JUNCTION BOX, INCLUDING THROUGH CONDUIT.
3. BEFORE SEALING LOOPS, INSTALL DUCT SEAL WHERE LOOP WIRE TAIL SECTION LEAVES SAW CUT IN PAVEMENT AND AT ENTRANCE OF CONDUIT TO JUNCTION BOX.

STEP 1. STRIP LOOP WIRE AND LEAD-IN CABLE



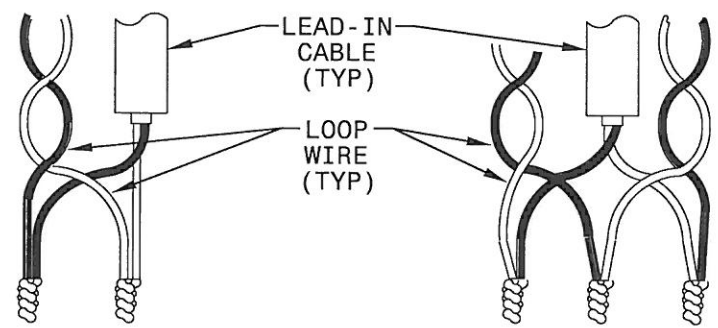
STEP 2. CONNECT AND SOLDER



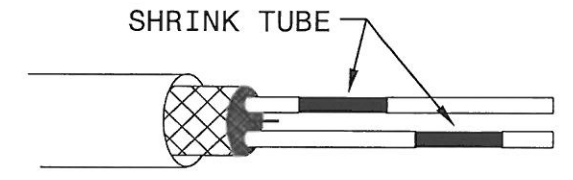
BOND SHIELD DRAIN WIRE AT SPLICE SECTIONS (DO NOT GROUND)

LOOP WIRE AND LEAD-IN CABLE CONNECTION DETAILS

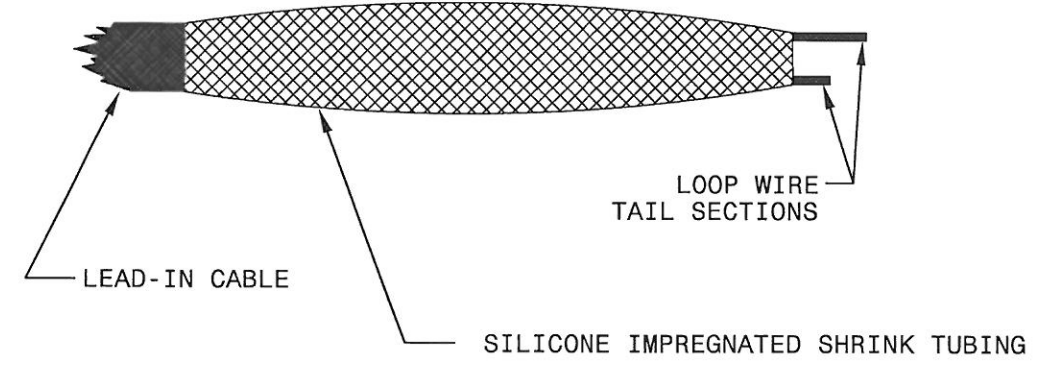
SINGLE CONNECTION SERIES CONNECTION



STEP 3. INSULATE EACH SOLDER JOINT SEPARATELY



STEP 4. ENVIRONMENTALLY PROTECT SPLICE



1-12

ENGLISH DETAIL DRAWING FOR
INDUCTIVE DETECTION LOOPS
SPLICING FOR LEAD-IN CABLE AND LOOP WIRE